because students do not know about the vowel / I /. At the word "Helpful", the correct pronunciation is becoming / helpfəl / using the vowel / ə /. But, in the pronunciation of the word, the pronunciation of the students have not changed and they pronounce the word remains a / helpful /. This is because students do not know that it should on the spoken word using the vowel / ə /. So is the word "Great", "Student", "Because", “Hair”. The word "Great", it should be pronounced as / greit / using the vowel / ei /. But the students are still wrong in pronouncing the word as the pronunciation of students into / grit /. At the word "Student", pronunciation errors of students are mostly students pronounce the word remains a / student /, even some that became / stadent /. The correct pronunciation is to be /ˈscuːdent /. This is because the students are used to pronounce the word "student" as the original and unchanged. Students also do not know how to correct the pronunciation of the word. At the word "Because". The students pronounce the word be / bikauz /, use vowel sound / au /. The correct pronunciation is / biˈkɔz /. And the last word is “Hair”, the correct pronunciation is / heər /. Students almost correct pronunciation. It's just that the word should be pronounce using a vowel / eə / and students pronounce the word with / e /.

After knowing and analyzing the pronunciation errors that occur in students, it can be concluded that the error pronunciation occurs to students because most students do not know enough about the vowels that exist in English. Therefore, students can not distinguish the words that should be pronounced with a short vowel and the word that should be pronounced with a long vowel. Students also do not know some words that should change in pronunciation.
5.2 Suggestion

a. For teacher:

Teachers should be more to teach and train students about vowel sounds in English. Teachers also need more frequent to improve students' pronunciation is still a lot of mistakes, especially in the vowel /ʌ/, /eɪ/, /u:/, /ɔi/, /AI/, /ɔ/, /eə/ and /ə/ of how the correct pronunciation.

b. For student:

Students must improve their pronunciation errors. To correct pronunciation and train them to be better, students can practice using dictionaries, see the video on the internet about way correct pronunciation, or can also learn about some vowel sounds on the internet.

c. For other researcher:

- With some limitations to this study, to other researchers who will conduct similar studies are expected to conduct similar research further by taking more population and sample that not only do the junior and senior high school level but at the level of higher education such as at the University.
- To the other researchers who will conduct similar research studies that focus not only on the vowel sounds but also on consonant sounds. So, can find a more optimal results and can be generalized to a larger area.