

LAMPIRAN

Lampiran 1

KUISIONER PENELITIAN DAFTAR PERIKSA 5S TERHADAP KONDISI AREA KERJA DEPARTEMEN PRODUKSI DI PT. SYMGREEN

I. MAKSUD DAN TUJUAN

Penyebaran kuisisioner ini memiliki maksud untuk mengetahui kondisi area kerja Departemen Produksi dan melakukan penilaian terkait pelaksanaan 5S di Departemen Produksi. Selain itu, penyebaran kuisisioner ini juga bertujuan untuk mengetahui sejauh mana penerapan atau implementasi 5S di Departemen Produksi PT. Symgreen.

II. IDENTITAS RESPONDEN

1. Nama :
2. Umur :
3. Jenis Kelamin :
4. Jabatan :
5. Masa Kerja :

III. PETUNJUK PENGISIAN

1. Baca dan pahami setiap pernyataan yang telah disajikan.
2. Beri tanda centang (✓) untuk setiap pernyataan yang dianggap sesuai. Adapun kriteria jawaban dari masing-masing nilai adalah sebagai berikut:

Tidak pernah (1)

Jarang (2)

Kadang-kadang (3)

Sering (4)

Selalu (5)

Beri tanda centang (✓) pada jawaban yang dianggap sesuai untuk setiap pernyataan di bawah ini:

No.	Pernyataan	Nilai				
		1	2	3	4	5
Seiri (Ringkas)						
Memisahkan dan mengklasifikasikan barang sesuai kebutuhan masing-masing.						
1.	Terdapat prosedur tertulis terkait peletakan material pada tempatnya.					
2.	Terdapat prosedur tertulis terkait eliminasi atau pembuangan material yang tidak terpakai					

3.	Terdapat material yang tidak dibutuhkan.					
4.	Seluruh material pada area kerja sudah teridentifikasi.					
5.	Terdapat label pada material yang telah diklasifikasikan.					
Seiton (Rapi)						
Menyimpan barang di tempat yang tepat atau dalam tata letak yang benar.		1	2	3	4	5
6.	Material sudah diletakkan pada lokasi yang tepat dan sesuai.					
7.	Seluruh peralatan sudah tertata dengan rapi dan teratur.					
8.	Terdapat tanda pengenal atau identitas pada barang di area kerja.					
9.	Tidak terdapat material di area kerja yang berantakan.					
10.	Terdapat warna pemisah antara jalan, pembatas, dan tempat penyimpanan barang.					
Seiso (Resik)						
Membersihkan barang-barang dari kotoran atau area kerja dari barang yang sudah tidak diperlukan.		1	2	3	4	5
11.	Seluruh material atau barang dan mesin-mesin dalam area kerja bersih dari debu dan kotoran.					

12.	Kondisi area kerja bersih dari sampah yang berserakan (seperti: putung rokok, plastik, dll)					
13.	Barang yang tidak terpakai langsung dibuang ke tempat sampah.					
14.	Tidak membiarkan sampah berserakan di area kerja.					
15.	Daerah bersama dibersihkan dan dipelihara secara teratur.					
Seiketsu (Rawat)						
Memelihara, merapikan, dan membersihkan barang-barang serta area kerja (Standarisasi 3S).		1	2	3	4	5
16.	Terdapat standarisasi area kerja dan ditampilkan dengan jelas.					
17.	Terdapat pemantauan di area kerja.					
18.	Karyawan selalu menjaga kebersihan agar area kerja terlihat selalu bersih.					
19.	Terdapat rotasi tanggung jawab di setiap area kerja.					
20.	Karyawan selalu menjaga barang agar terhindar dari kerusakan.					
Shitsuke (Rajin)						
Pembiasaan 5S.		1	2	3	4	5
21.	Terdapat jadwal bulanan					

	untuk melakukan kontrol atau audit secara teratur.					
22.	Karyawan telah memahami buku panduan 5S di area kerja sebagai pedoman.					
23.	Karyawan selalu berkomitmen untuk mengimplementasikan 5S.					
24.	Setiap karyawan hadir dan terlibat aktif dalam <i>meeting</i> untuk keberhasilan area kerja mereka.					
25.	Papan pengumuman di sekitar area kerja terlihat jelas dan mudah dibaca.					



Lampiran 2

Hasil Daftar Periksa 5S di Departemen Produksi PT. Symgreen

No	Nama	Budaya 5S																								
		Seiri					Seiton					Seiso					Seiketsu					Shitsuke				
		1	2	3	4	5	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
1	Fuad suadi	2	2	5	2	2	1	2	2	2	2	4	4	2	3	2	3	3	3	3	3	3	2	4	2	3
2	Wartokan	2	3	5	4	2	2	2	2	2	2	2	2	4	1	2	3	2	3	3	3	2	2	4	2	1
3	Edi	2	3	2	1	2	3	2	3	4	2	3	2	4	3	4	2	2	1	3	2	3	2	2	3	3
4	Zaki	4	4	4	4	4	2	2	3	3	3	1	1	1	1	1	3	1	1	2	3	2	3	3	2	3
5	Ilyas	1	1	5	2	2	4	2	1	2	3	4	2	1	1	2	1	1	1	1	2	2	2	2	2	2
6	Taufiq	3	3	5	3	3	4	4	4	4	4	4	2	3	4	5	4	3	3	3	4	5	3	5	3	3
7	Wahid	2	4	5	4	4	5	1	2	3	4	4	2	2	2	3	3	1	2	1	2	3	3	3	1	1
8	Safi'i	1	3	5	1	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
9	Ulum	2	2	5	2	2	2	3	3	3	3	2	2	2	2	2	4	2	2	1	1	3	3	3	1	2

10	Aris	3	4	5	3	3	4	5	3	2	2	2	1	3	1	2	3	2	3	4	2	3	4	2	3	4
11	Faizin	2	2	2	2	2	3	2	2	2	2	2	2	1	2	4	2	3	2	3	2	2	2	2	2	2
12	Fatihudin	3	2	5	2	3	2	2	2	2	2	1	3	4	5	2	2	2	2	2	2	2	2	2	2	2
13	As'ad	2	3	5	2	1	2	2	1	3	3	2	2	2	2	2	2	2	2	2	2	3	3	3	3	3
14	Jhoni	2	3	5	2	3	2	4	2	1	2	3	3	3	3	3	2	3	2	1	3	3	2	1	3	3
15	Taupek	3	4	4	3	4	3	4	3	2	2	2	1	1	1	3	2	2	2	2	2	2	2	2	2	2
16	Zakhil	2	2	5	2	2	3	3	3	3	3	3	3	3	3	3	2	1	3	3	2	1	3	4	2	4
17	Ahmad Ivan	3	2	5	4	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	3	3	3
18	Fiki	3	2	2	2	3	4	4	3	3	2	3	3	3	3	3	2	2	2	2	2	3	2	4	2	3
19	Nanang	1	2	1	3	2	3	2	2	2	2	4	2	4	2	1	3	3	4	1	2	3	3	3	3	2
20	Anwar	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	2	3	4	2	3	2	2	2	2	2

Lampiran 3

Uji Validitas dan Reliabilitas

1. Seiri (Ringkas)

Correlations

		Seiri_1	Seiri_2	Seiri_3	Seiri_4	Seiri_5	Total
Seiri_1	Pearson Correlation	1	.441	.054	.466*	.422	.665**
	Sig. (2-tailed)		.052	.822	.038	.064	.001
	N	20	20	20	20	20	20
Seiri_2	Pearson Correlation	.441	1	.131	.406	.638**	.754**
	Sig. (2-tailed)	.052		.582	.076	.002	.000
	N	20	20	20	20	20	20
Seiri_3	Pearson Correlation	.054	.131	1	.138	.015	.530*
	Sig. (2-tailed)	.822	.582		.561	.949	.016
	N	20	20	20	20	20	20
Seiri_4	Pearson Correlation	.466*	.406	.138	1	.248	.667**
	Sig. (2-tailed)	.038	.076	.561		.291	.001
	N	20	20	20	20	20	20
Seiri_5	Pearson Correlation	.422	.638**	.015	.248	1	.653**
	Sig. (2-tailed)	.064	.002	.949	.291		.002
	N	20	20	20	20	20	20
Total	Pearson Correlation	.665**	.754**	.530*	.667**	.653**	1
	Sig. (2-tailed)	.001	.000	.016	.001	.002	
	N	20	20	20	20	20	20

*. Correlation is significant at the 0.05 level (2-tailed).

** Correlation is significant at the 0.01 level (2-tailed).

Reliability Statistics

Cronbach's Alpha	Cronbach's Alpha Based on Standardized Items	N of Items
.618	.678	5

2. Seiton (Rapi)

Reliability Statistics

Cronbach's Alpha	Cronbach's Alpha Based on Standardized Items	N of Items
.664	.691	5

Correlations

		Seiton_1	Seiton_2	Seiton_3	Seiton_4	Seiton_5	Total
Seiton_1	Pearson Correlation	1	.232	.250	.344	.456*	.714**
	Sig. (2-tailed)		.326	.288	.137	.043	.000
	N	20	20	20	20	20	20
Seiton_2	Pearson Correlation	.232	1	.591**	-.033	-.110	.574**
	Sig. (2-tailed)	.326		.006	.889	.643	.008
	N	20	20	20	20	20	20
Seiton_3	Pearson Correlation	.250	.591**	1	.550*	.203	.774**
	Sig. (2-tailed)	.288	.006		.012	.391	.000
	N	20	20	20	20	20	20
Seiton_4	Pearson Correlation	.344	-.033	.550*	1	.603**	.676**
	Sig. (2-tailed)	.137	.889	.012		.005	.001
	N	20	20	20	20	20	20
Seiton_5	Pearson Correlation	.456*	-.110	.203	.603**	1	.584**
	Sig. (2-tailed)	.043	.643	.391	.005		.007
	N	20	20	20	20	20	20
Total	Pearson Correlation	.714**	.574**	.774**	.676**	.584**	1
	Sig. (2-tailed)	.000	.008	.000	.001	.007	
	N	20	20	20	20	20	20

*. Correlation is significant at the 0.05 level (2-tailed).

** Correlation is significant at the 0.01 level (2-tailed).

3. Seiso (Resik)

Correlations

		Seiso_1	Seiso_2	Seiso_3	Seiso_4	Seiso_5	Total
Seiso_1	Pearson Correlation	1	.550*	.268	.383	.162	.666**
	Sig. (2-tailed)		.012	.253	.095	.496	.001
	N	20	20	20	20	20	20
Seiso_2	Pearson Correlation	.550*	1	.207	.449*	-.024	.584**
	Sig. (2-tailed)	.012		.380	.047	.921	.007
	N	20	20	20	20	20	20
Seiso_3	Pearson Correlation	.268	.207	1	.423	.173	.616**
	Sig. (2-tailed)	.253	.380		.063	.466	.004
	N	20	20	20	20	20	20
Seiso_4	Pearson Correlation	.383	.449*	.423	1	.700**	.883**
	Sig. (2-tailed)	.095	.047	.063		.001	.000
	N	20	20	20	20	20	20
Seiso_5	Pearson Correlation	.162	-.024	.173	.700**	1	.645**
	Sig. (2-tailed)	.496	.921	.466	.001		.002
	N	20	20	20	20	20	20
Total	Pearson Correlation	.666**	.584**	.616**	.883**	.645**	1
	Sig. (2-tailed)	.001	.007	.004	.000	.002	
	N	20	20	20	20	20	20

*. Correlation is significant at the 0.05 level (2-tailed).

** Correlation is significant at the 0.01 level (2-tailed).

Reliability Statistics

Cronbach's Alpha	Cronbach's Alpha Based on Standardized Items	N of Items
.703	.710	5

4. Seiketsu (Rawat)

Correlations

		Seiketsu_1	Seiketsu_2	Seiketsu_3	Seiketsu_4	Seiketsu_5	Total
Seiketsu_1	Pearson Correlation	1	.203	.345	.131	.243	.587 ^{**}
	Sig. (2-tailed)		.391	.136	.583	.302	.006
	N	20	20	20	20	20	20
Seiketsu_2	Pearson Correlation	.203	1	.543 [*]	.142	.379	.682 ^{**}
	Sig. (2-tailed)	.391		.013	.549	.099	.001
	N	20	20	20	20	20	20
Seiketsu_3	Pearson Correlation	.345	.543 [*]	1	.216	.297	.755 ^{**}
	Sig. (2-tailed)	.136	.013		.361	.204	.000
	N	20	20	20	20	20	20
Seiketsu_4	Pearson Correlation	.131	.142	.216	1	.284	.576 [*]
	Sig. (2-tailed)	.583	.549	.361		.225	.008
	N	20	20	20	20	20	20
Seiketsu_5	Pearson Correlation	.243	.379	.297	.284	1	.643 ^{**}
	Sig. (2-tailed)	.302	.099	.204	.225		.002
	N	20	20	20	20	20	20
Total	Pearson Correlation	.587 ^{**}	.682 ^{**}	.755 ^{**}	.576 [*]	.643 ^{**}	1
	Sig. (2-tailed)	.006	.001	.000	.008	.002	
	N	20	20	20	20	20	20

** . Correlation is significant at the 0.01 level (2-tailed).

*. Correlation is significant at the 0.05 level (2-tailed).

Reliability Statistics

Cronbach's Alpha	Cronbach's Alpha Based on Standardized Items	N of Items
.650	.658	5

5. Shitsuke (Rajin)

Correlations

		Shitsuke_1	Shitsuke_2	Shitsuke_3	Shitsuke_4	Shitsuke_5	Total
Shitsuke_1	Pearson Correlation	1	.317	.344	.402	.155	.698**
	Sig. (2-tailed)		.173	.137	.079	.514	.001
	N	20	20	20	20	20	20
Shitsuke_2	Pearson Correlation	.317	1	.259	.204	.419	.642**
	Sig. (2-tailed)	.173		.271	.389	.066	.002
	N	20	20	20	20	20	20
Shitsuke_3	Pearson Correlation	.344	.259	1	-.082	.127	.599**
	Sig. (2-tailed)	.137	.271		.731	.595	.005
	N	20	20	20	20	20	20
Shitsuke_4	Pearson Correlation	.402	.204	-.082	1	.548*	.586**
	Sig. (2-tailed)	.079	.389	.731		.012	.007
	N	20	20	20	20	20	20
Shitsuke_5	Pearson Correlation	.155	.419	.127	.548*	1	.675**
	Sig. (2-tailed)	.514	.066	.595	.012		.001
	N	20	20	20	20	20	20
Total	Pearson Correlation	.698**	.642**	.599**	.586**	.675**	1
	Sig. (2-tailed)	.001	.002	.005	.007	.001	
	N	20	20	20	20	20	20

** . Correlation is significant at the 0.01 level (2-tailed).

* . Correlation is significant at the 0.05 level (2-tailed).

Reliability Statistics

Cronbach's Alpha	Cronbach's Alpha Based on Standardized Items	N of Items
.620	.648	5

Lampiran 4

Tabel Frekuensi 5S

1. Seiri (Ringkas)

Seiri_1

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	3	15.0	15.0	15.0
2	9	45.0	45.0	60.0
3	7	35.0	35.0	95.0
4	1	5.0	5.0	100.0
Total	20	100.0	100.0	

Seiri_2

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	1	5.0	5.0	5.0
2	8	40.0	40.0	45.0
3	7	35.0	35.0	80.0
4	4	20.0	20.0	100.0
Total	20	100.0	100.0	

Seiri_3

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	1	5.0	5.0	5.0
2	3	15.0	15.0	20.0
3	1	5.0	5.0	25.0
4	2	10.0	10.0	35.0
5	13	65.0	65.0	100.0
Total	20	100.0	100.0	

Seiri_4

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	2	10.0	10.0	10.0
2	9	45.0	45.0	55.0
3	5	25.0	25.0	80.0
4	4	20.0	20.0	100.0
Total	20	100.0	100.0	

Seiri_5

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	2	10.0	10.0	10.0
2	8	40.0	40.0	50.0
3	7	35.0	35.0	85.0
4	3	15.0	15.0	100.0
Total	20	100.0	100.0	

2. Seiton (Rapi)

Seiton_1

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	1	5.0	5.0	5.0
2	8	40.0	40.0	45.0
3	6	30.0	30.0	75.0
4	4	20.0	20.0	95.0
5	1	5.0	5.0	100.0
Total	20	100.0	100.0	

Seiton_2

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	1	5.0	5.0	5.0
2	11	55.0	55.0	60.0
3	3	15.0	15.0	75.0
4	4	20.0	20.0	95.0
5	1	5.0	5.0	100.0
Total	20	100.0	100.0	

Seiton_3

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	2	10.0	10.0	10.0
2	9	45.0	45.0	55.0
3	8	40.0	40.0	95.0
4	1	5.0	5.0	100.0
Total	20	100.0	100.0	

Seiton_4

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	1	5.0	5.0	5.0
2	10	50.0	50.0	55.0
3	7	35.0	35.0	90.0
4	2	10.0	10.0	100.0
Total	20	100.0	100.0	

Seiton_5

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 2	12	60.0	60.0	60.0
3	6	30.0	30.0	90.0
4	2	10.0	10.0	100.0
Total	20	100.0	100.0	

3. Seiso (Resik)

Seiso_1

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	1	5.0	5.0	5.0
2	9	45.0	45.0	50.0
3	5	25.0	25.0	75.0
4	5	25.0	25.0	100.0
Total	20	100.0	100.0	

Seiso_2

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	4	20.0	20.0	20.0
2	11	55.0	55.0	75.0
3	4	20.0	20.0	95.0
4	1	5.0	5.0	100.0
Total	20	100.0	100.0	

Seiso_3

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	4	20.0	20.0	20.0
2	6	30.0	30.0	50.0
3	7	35.0	35.0	85.0
4	3	15.0	15.0	100.0
Total	20	100.0	100.0	

Seiso_4

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	5	25.0	25.0	25.0
2	7	35.0	35.0	60.0
3	6	30.0	30.0	90.0
4	2	10.0	10.0	100.0
Total	20	100.0	100.0	

Seiso_5

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	2	10.0	10.0	10.0
2	8	40.0	40.0	50.0
3	6	30.0	30.0	80.0
4	2	10.0	10.0	90.0
5	2	10.0	10.0	100.0
Total	20	100.0	100.0	

4. *Seiketsu* (Rawat)

Seiketsu_1

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	1	5.0	5.0	5.0
2	11	55.0	55.0	60.0
3	6	30.0	30.0	90.0
4	2	10.0	10.0	100.0
Total	20	100.0	100.0	

Seiketsu_2

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	4	20.0	20.0	20.0
2	10	50.0	50.0	70.0
3	6	30.0	30.0	100.0
Total	20	100.0	100.0	

Seiketsu_3

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	3	15.0	15.0	15.0
2	10	50.0	50.0	65.0
3	5	25.0	25.0	90.0
4	2	10.0	10.0	100.0
Total	20	100.0	100.0	

Seiketsu_4

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	5	25.0	25.0	25.0
2	8	40.0	40.0	65.0
3	6	30.0	30.0	95.0
4	1	5.0	5.0	100.0
Total	20	100.0	100.0	

Seiketsu_5

	Frequency	Percent	Valid Percent	Cumulative Percent
Valid 1	1	5.0	5.0	5.0
2	13	65.0	65.0	70.0
3	5	25.0	25.0	95.0
4	1	5.0	5.0	100.0
Total	20	100.0	100.0	

5. Shitsuke (Rajin)

Shitsuke_1

		Frequency	Percent	Valid Percent	Cumulative Percent
Valid	1	1	5.0	5.0	5.0
	2	8	40.0	40.0	45.0
	3	10	50.0	50.0	95.0
	5	1	5.0	5.0	100.0
	Total	20	100.0	100.0	

Shitsuke_2

		Frequency	Percent	Valid Percent	Cumulative Percent
Valid	2	11	55.0	55.0	55.0
	3	8	40.0	40.0	95.0
	4	1	5.0	5.0	100.0
	Total	20	100.0	100.0	

Shitsuke_3

		Frequency	Percent	Valid Percent	Cumulative Percent
Valid	1	1	5.0	5.0	5.0
	2	8	40.0	40.0	45.0
	3	6	30.0	30.0	75.0
	4	4	20.0	20.0	95.0
	5	1	5.0	5.0	100.0
	Total	20	100.0	100.0	

Shitsuke_4

		Frequency	Percent	Valid Percent	Cumulative Percent
Valid	1	2	10.0	10.0	10.0
	2	11	55.0	55.0	65.0
	3	7	35.0	35.0	100.0
	Total	20	100.0	100.0	

Shitsuke_5

		Frequency	Percent	Valid Percent	Cumulative Percent
Valid	1	2	10.0	10.0	10.0
	2	8	40.0	40.0	50.0
	3	8	40.0	40.0	90.0
	4	2	10.0	10.0	100.0
	Total	20	100.0	100.0	

Lampiran 5

Dokumentasi pengisian kuisisioner oleh karyawan Departemen Produksi



Dokumentasi Kegiatan Pengalaman Kerja Lapangan (PKL)

